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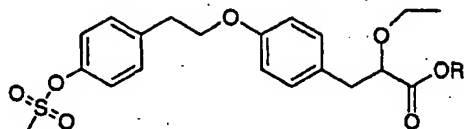
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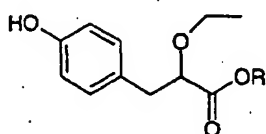
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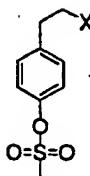
(54) Title: NEW PROCESS



(I)



(II)



(III)

(57) Abstract: A process for the preparation of a compound of formula (I); in which R represents H or an acid protecting group which comprises reacting a compound of formula (II); in which R is as previously defined with a compound of formula (III); wherein X is a suitable leaving group in the presence of a base and using water as a diluent.

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